

SERRATION DETAIL

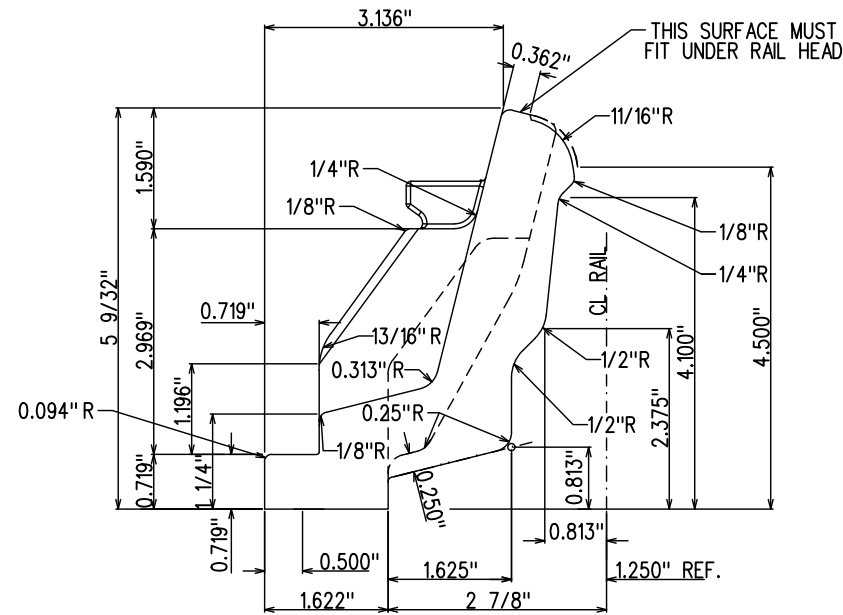
BOTTOM VIEW

**SERRATED WASHER
FOR LV BRACE**
WEIGHT: 1.7LBS

PROGRESS SERRATED WASHER
WEIGHT: XLBS

NOTES:

1. ALL DIMENSIONS ARE INCHES.
2. FINISHED SURFACES BETWEEN MARKS. MATING SURFACES AT THE FILLET RADIUS MUST BE FREE OF "LUMPS" OR "PROTRUSIONS" FROM THE CASTING.
3. THIS DRAWING SUPERSEDES STANDARD PLANS NO. R13C-6.2,-6.3,-6.4.
4. LV BRACE ONLY SUPPLIED WITH NORTRAK KITS. FOR CLAMPTITE BRACE SEE MANUFACTURER DRAWING.

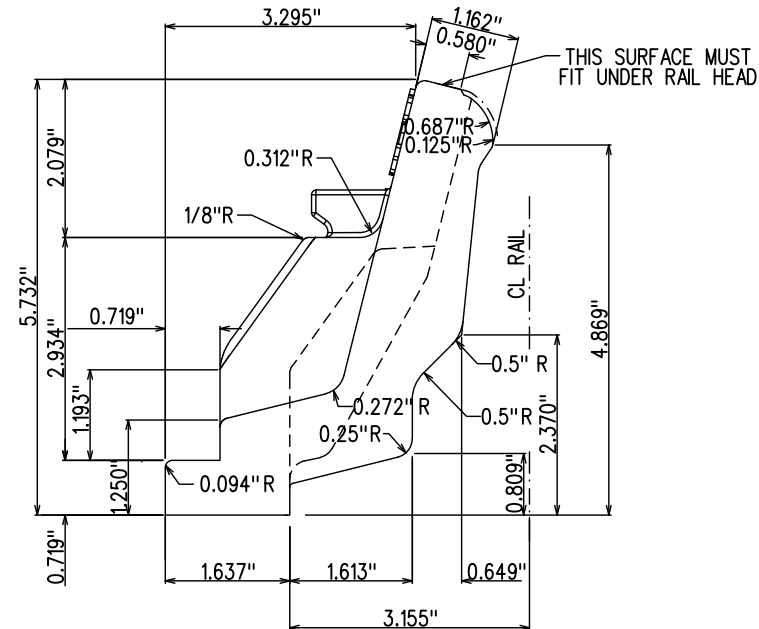


**NORTRAK LV RAIL BRACE
FOR 115LB. R.E. RAIL**

WEIGHT: 11.7LBS
USED WITH: SP-818LV PLATE GTS-0508
SP-804LV PLATE GTS-0508
RP-829LV ROLLER PLATE GTS-0508

**PROGRESS CLAMPTITE BRACE
FOR 115LB. R.E. RAIL**

WEIGHT: 11.7LBS
USED WITH: SP-818CB PLATE GTS-0508
SP-804CB PLATE GTS-0508
RP-829CB ROLLER PLATE GTS-0508



**NORTRAK LV RAIL BRACE
FOR 136LB. R.E. RAIL**

WEIGHT: 12.5LBS
USED WITH: SP-775LV PLATE GTS-0508
SP-798LV PLATE GTS-0508
RP-798LV ROLLER PLATE GTS-0508

**PROGRESS CLAMPTITE BRACE
FOR 136LB. R.E. RAIL**

WEIGHT: 11.7LBS
USED WITH: SP-775CB PLATE GTS-0508
SP-798CB PLATE GTS-0508
RP-798CB ROLLER PLATE GTS-0508

METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm

No.	Date	Revision	By	Approved
1	18/07/27	ADDED IMPERIAL TO METRIC CONVERSION NOTE		
Standard/ BOLTLESS LV/ CLAMPTITE RAIL BRACE FOR 115 & 136 LB. RAILS				
Drawn	MG	Checked	GWM	Approved <i>[Signature]</i> VP Engineering & Asset Management
Date	SEPT 15/2017	Plan Number	GTS-0354	Rev 1
REFERENCE: TS-0354_1_R1		Sheet 1 OF 3		

