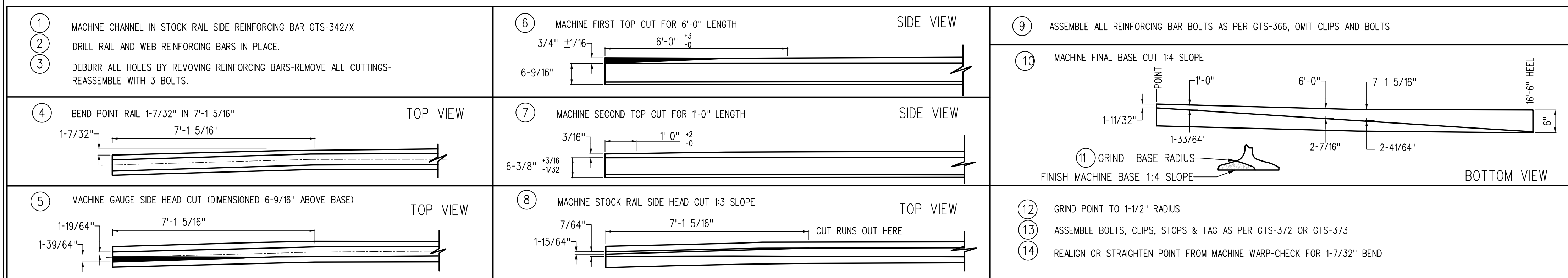


POINT RAIL MACHINING SEQUENCE

LEFT HAND POINT



NOTES:

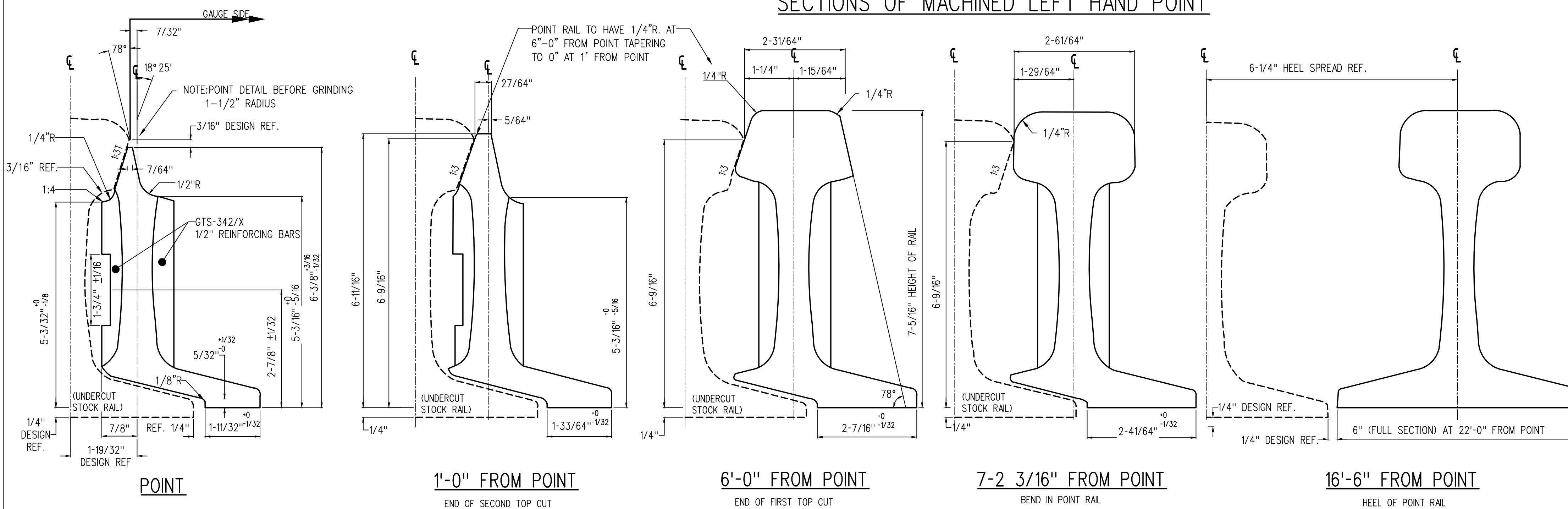
- 1- THE MACHINING DETAILS ON THIS DRAWING ARE FOR LEFT HAND SAMSON POINT RAIL ONLY, RIGHT HAND POINTS ARE MACHINED TO OPPOSITE HAND.
- 2- THIS IS A MACHINING DRAWING FOR SAMSON POINT RAILS-FOR ASSEMBLY SEE GTS-366 A/B 16'-6" SAMSON POINT RAIL FOR POWER/MANUAL OPERATED
- 3- ALL HOLES ARE TO BE DRILLED: THE USE OF ACETYLENE TORCH OR OTHER BURNING METHOD FOR THE MAKING OF HOLES OR CUTTING IN THE MANUFACTURE OF POINTS IS ABSOLUTELY PROHIBITED.

MATERIAL:

RAIL: UNLESS SPECIFIED OTHERWISE POINT RAILS SHALL BE ONLY No1 RAILS (WITH "A" RAILS ELIMINATED) IN ACCORDANCE WITH SPECIFICATION 12.3 LATEST ISSUE. (HEEL OF POINT TO BE HARDENED).

REINFORCING BARS: SEE GTS-342

SECTIONS OF MACHINED LEFT HAND POINT



METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm

No.	Date	Revision	By	Approved
1	18/07/27	ADDED IMPERIAL TO METRIC CONVERSION NOTE		
Standard/ MACHINING DETAILS-UNIFORM RISER DESIGN 16'-6" SAMSON POINT RAIL FOR MANUAL & POWER OPERATED 136LB. R.E. RAIL				
Drawn	MG	Checked	GGS	Approved <i>[Signature]</i> VP Engineering & Asset Management
Date	DEC 15, 2017	Plan Number	GTS-0419	Rev 1
REFERENCE: TS-419				Sheet 1 OF 1