



**NOTES**

1. WHEN REFERRING TO SWITCH PLATES, PLAN AND PLATE NUMBERS MUST BE STATED TO INDICATE SPECIFIC PLATE REQUIRED.
2. IDENTIFICATION CHARACTERS ( 1/2" MINIMUM HEIGHT) TO BE STAMPED ON EACH PLATE AS SHOWN.
3. ALL DIMENSIONS ARE IN INCHES.
4. UNLESS OTHERWISE SPECIFIED ALL TOLERANCES TO BE ±1/32.
5. TOLERANCES ARE NOT TO EXCEED THOSE INDICATED IN THE GO TOLERANCE DRAWINGS

**MATERIAL**

PLATES TO CONFORM TO THE LATEST REVISION OF A.S.T.M. SPECIFICATION A-36 FOR COMMERCIAL QUALITY HOT ROLLED BAR STEEL CHEMICAL REQUIREMENT.

	MINIMUM	MAXIMUM
CARBON	0.25 %	0.29 %
MANGANESE	0.60 %	1.20 %
PHOSPHORUS		0.04 %
SULPHUR		0.05 %
SILICON		0.40 %

PLATES	A ±1/8	B ±1/16	C	D	E	F	WEIGHT ( LBS.)	REPLACED BY	
								MARK No.	GTS DWG.
SP-368L	27	25-5/8	20-25/32	2°	2-13/16	2-19/32			
SP-369L	27-1/2	26-1/8	21-7/16	2°	3-15/32	3-1/4			
SP-370L	28-1/2	27-1/8	22-3/32	2°	4-1/8	3-29/32			
SP-394L	27-1/2	26-1/8	21-7/32	2°	3-1/4	3-1/32			
SP-395L	28-1/4	26-7/8	21-31/32	2°	4	3-25/32			
SP-396L	29-1/4	27-7/8	22-3/4	2°	4-25/32	4-9/16			
SP-438L	28-1/4	26-7/8	21-7/8	1°	3-3/4	3-21/32			
SP-439L	28-3/4	27-3/8	22-3/8	1°	4-1/4	4-5/32			
SP-440L	29-1/4	27-7/8	22-7/8	1°	4-3/4	4-21/32			
SP-441L	29-3/4	28-3/8	23-13/32	1°	5-9/32	5-3/16			
SP-442L	30-1/4	28-7/8	23-15/16	1°	5-13/16	5-23/32			
SP-568L	27-3/4	26-3/8	21-19/32	2°	3-5/8	3-25/64		SP568	GTS-0560/1
SP-569L	28-3/4	27-3/8	22-7/16	2°	4-15/32	4-15/64		SP569	GTS-0560/1
SP-586L	28-1/4	26-7/8	21-63/64	2°	3-61/64	3-3/4		SP586	GTS-0560/1
SP-623L	28	26-5/8	21-57/64	1°	3-49/64	3-21/32		SP623	GTS-0560/1
SP-624L	28-1/2	27-1/8	22-23/64	1°	4-15/64	4-1/8		SP624	GTS-0560/1
SP-625L	29	27-5/8	22-53/64	1°	4-23/32	4-19/32		SP625	GTS-0560/1
SP-626L	29-1/2	28-1/8	23-5/16	1°	5-3/16	5-3/32		SP626	GTS-0560/1
SP-640L	28-1/4	26-7/8	21-11/16	3°	3-13/16	3-1/2			
SP-641L	29-1/4	27-7/8	22-11/16	3°	4-13/16	4-1/2			

**METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm**

1	18/07/27	ADDED IMPERIAL TO METRIC CONVERSION NOTE	
No.	Date	Revision	By Approved

Standard / **SWITCH PLATES LEFT HAND**

Drawn RFP Checked GGS Approved *[Signature]*  
VP Engineering & Asset Management



Date SEPT 15/2017 Plan Number GTS-0533 Rev 1