



**NOTES**

1. WHEN REFERRING TO SWITCH PLATES, PLAN AND PLATE NUMBERS MUST BE STATED TO INDICATE SPECIFIC PLATE REQUIRED.
2. IDENTIFICATION CHARACTERS ( 1/2" MINIMUM HEIGHT) TO BE STAMPED ON EACH PLATE AS SHOWN.
3. ALL DIMENSIONS ARE IN INCHES.
4. UNLESS OTHERWISE SPECIFIED ALL TOLERANCES TO BE  $\pm 1/32$
5. TOLERANCES ARE NOT TO EXCEED THOSE INDICATED IN THE GO TOLERANCE DRAWINGS.

**MATERIAL**

PLATES TO CONFORM TO THE LATEST REVISION OF A.S.T.M. SPECIFICATION A-36 FOR COMMERCIAL QUALITY HOT ROLLED BAR STEEL CHEMICAL REQUIREMENT.

	MINIMUM	MAXIMUM
CARBON	0.25 %	0.29 %
MANGANESE	0.60 %	1.20 %
PHOSPHORUS		0.04 %
SULPHUR		0.05 %
SILICON		0.40 %

PLATES	A $\pm 1/8$	B $\pm 1/16$	C	D	E	WEIGHT (LBS.)	REPLACED BY	
							MARK No.	GTS DWG.
SP-371L	29	27-5/8	22-29/32	16-7/8	2°			
SP-372L	29-3/4	28-3/8	23-11/16	17-21/32	2°			
SP-373L	30-1/2	29-1/8	24-15/32	18-7/16	2°			
SP-397L	29-3/4	28-3/8	23-5/8	17-19/32	2°			
SP-398L	30-3/4	29-3/8	24-17/32	18-1/2	2°			
SP-443L	30-3/4	29-3/8	24-9/16	18-1/2	1°			
SP-444L	31-1/4	29-7/8	25-3/32	19-1/32	1°			
SP-509L	30	28-5/8	23-19/32	17-9/16	2°			
SP-510L	30-1/2	29-1/8	24-5/16	18-9/32	2°			
SP-511L	31-1/4	29-7/8	25-1/16	19-1/32	2°			
SP-570L	29-1/2	28-1/8	23-21/64	17-9/32	2°		SP570	GTS-0560/2
SP-571L	30-1/4	28-7/8	24-15/64	18-3/16	2°		SP571	GTS-0560/2
SP-572L	31-1/4	29-7/8	25-3/16	19-9/64	2°		SP572	GTS-0560/2
SP-188L	29-3/4	28-3/8	23-1/2	17-15/32	2°		SP188	GTS-0560/2
SP-189L	30-1/2	29-1/8	24-7/32	18-3/16	2°		SP189	GTS-0560/2
SP-190L	31-1/4	29-7/8	24-31/32	18-59/64	2°		SP190	GTS-0560/2
SP-587L	29-1/4	27-7/8	22-55/64	16-55/64	3°		SP587	GTS-0560/2
SP-588L	30-1/4	28-7/8	23-27/32	17-27/32	3°		SP588	GTS-0560/2
SP-627L	30-1/4	28-7/8	23-13/16	17-3/4	1°		SP627	GTS-0560/2
SP-628L	30-1/2	29-1/8	24-21/64	18-17/64	1°		SP628	GTS-0560/2
SP-629L	31-1/4	29-7/8	24-27/32	18-25/32	1°		SP629	GTS-0560/2
SP-630L	31-3/4	30-3/8	25-5/16	19-9/32	2°		SP630	GTS-0560/2
SP-642L	30-1/4	28-7/8	23-49/64	17-3/4	3°			
SP-643L	31-1/4	29-7/8	24-57/64	18-7/8	3°			

PLATES	A $\pm 1/8$	B $\pm 1/16$	C	D	E	WEIGHT (LBS.)	REPLACED BY	
							MARK No.	GTS DWG.
SP-725L	29-3/4	28-3/8	23-7/16	17-7/32	3°			
SP-726L	31	29-5/8	24-23/32	18-15/32	4°			
SP-737L	29-1/2	28-1/8	23-3/16	17-3/16	4°			
SP-738L	30-3/4	29-3/8	24-15/32	18-15/32	4°			

**METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm**

1	18/07/27	ADDED IMPERIAL TO METRIC CONVERSION NOTE	
No.	Date	Revision	By Approved
Standard/		<b>SWITCH PLATES LEFT HAND</b>	
Drawn	RFP	Checked	GGS
		Approved	<i>[Signature]</i> VP Engineering & Asset Management
Date	SEPT 15/2017	Plan Number	GTS-0534
		Rev	1
REFERENCE: TS-0534_2_R11		Sheet 2 OF 2	