



**NOTES**

1. WHEN REFERRING TO SWITCH PLATES, PLAN AND PLATE NUMBERS MUST BE STATED TO INDICATE SPECIFIC PLATE REQUIRED.
2. IDENTIFICATION CHARACTERS ( 1/2" MINIMUM HEIGHT) TO BE STAMPED ON EACH PLATE AS SHOWN.
3. ALL DIMENSIONS ARE IN INCHES.
4. UNLESS OTHERWISE SPECIFIED ALL TOLERANCES TO BE ±1/32
5. TOLERANCES ARE NOT TO EXCEED THOSE INDICATED IN THE GO TOLERANCE DRAWINGS.

**MATERIAL**

PLATES TO CONFORM TO THE LATEST REVISION OF A.S.T.M. SPECIFICATION A-36 FOR COMMERCIAL QUALITY HOT ROLLED BAR STEEL CHEMICAL REQUIREMENT.

	MINIMUM	MAXIMUM
CARBON	0.25 %	0.29 %
MANGANESE	0.60 %	1.20 %
PHOSPHORUS		0.04 %
SULPHUR		0.05 %
SILICON		0.40 %

PLATES	A	B	C	D	E	F	G	WEIGHT (LBS.)	REPLACED BY	
	±1/8	±1/16	±1/32		±1/32	±1/32	±1/32		MARK No.	GTS DWG.
SP-563R	26-1/4	24-7/8	13-49/64	2°	15/16			47.00	SP-811R	GTS0-0586/1
SP-565R	27	25-5/8	14-1/2	2°	7/8			47.90	SP-812R	GTS0-0586/1
SP-175R	24-1/2	23-1/8	13-15/32	2°	31/32			44.50	SP-822R	GTS0-0586/1
SP-177R	24-3/4	23-3/8	14-1/64	2°	15/16			44.70	SP-823R	GTS0-0586/1
SP-581R	24-1/2	23-1/8	13-3/4	2°	15/16			44.10	SP-801R	GTS0-0586/1
SP-610R	24	22-5/8	13-17/64	1°	31/32					
SP-612R	24-1/4	22-7/8	13-41/64	1°	15/16					
SP-614R	24-1/2	23-1/8	14-3/64	1°	29/32					
SP-780R	24-1/2	23-1/8	13-15/32	2°	31/32	7/8	1-1/16	44.6		
SP-782R	24-3/4	23-3/8	14-3/32	2°	15/16	1-1/2	1-11/16	45.0		
SP-784R	22-1/2	21-1/8	13-15/32	2°	15/16	7/8	1-1/16	42.4		
SP-786R	23	21-5/8	13-31/32	2°	7/8	1-3/8	1-9/16	43.0		

**METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm**

1	18/07/27	ADDED IMPERIAL TO METRIC CONVERSION NOTE	
No.	Date	Revision	By Approved

Standard / **SWITCH PLATES RIGHT HAND**

Drawn MG Checked GS Approved *[Signature]*  
VP Engineering & Asset Management



Date SEPT 15/2017 Plan Number GTS-0589 Rev 1