



NOTES

1. WHEN REFERRING TO SWITCH PLATES, PLAN AND PLATE NUMBERS MUST BE STATED TO INDICATE SPECIFIC PLATE REQUIRED.
2. IDENTIFICATION CHARACTERS (1/2" MINIMUM HEIGHT) TO BE STAMPED ON EACH PLATE AS SHOWN.
3. ALL DIMENSIONS ARE IN INCHES.
4. UNLESS OTHERWISE SPECIFIED ALL TOLERANCES TO BE ±1/32
5. TOLERANCES ARE NOT TO EXCEED THOSE INDICATED IN THE GO TOLERANCE DRAWINGS.

MATERIAL

PLATES TO CONFORM TO THE LATEST REVISION OF A.S.T.M. SPECIFICATION A-36 FOR COMMERCIAL QUALITY HOT ROLLED BAR STEEL CHEMICAL REQUIREMENT.

	MINIMUM	MAXIMUM
CARBON	0.25 %	0.29 %
MANGANESE	0.60 %	1.20 %
PHOSPHORUS		0.04 %
SULPHUR		0.05 %
SILICON		0.40 %

PLATES	A	B	C	D	E	F	G	WEIGHT (LBS.)	REPLACED BY	
	±1/8	±1/16	±1/32			±1/32	±1/32		MARK No.	GTS DWG.
SP-566L	27 1/2	26 1/8	15 19/64	2°	13/16	2 19/32	2 13/16	46.1	SP-813L	GTS-0586/4
SP-178L	25 1/4	23 7/8	14 43/64	2°	29/32	1 31/32	2 11/64	43.4	SP-824L	GTS-0586/4
SP-180L	25 1/2	24 1/8	15 19/64	2°	7/8	2 19/32	2 13/16	43.9	SP-825L	GTS-0586/4
SP-182L	26	24 5/8	15 15/16	2°	27/32	3 1/4	3 29/64	45.5	SP-826L	GTS-0586/4
SP-582L	25	23 5/8	14 11/16	2°	7/8	2	2 13/64	43.1	SP-802L	GTS-0586/4
SP-584L	25 1/2	24 1/8	15 35/64	2°	13/16	2 27/32	3 1/16	43.1	SP-803L	GTS-0586/4
SP-615L	24-3/4	23-3/8	14-17/32	1°	7/8	1-7/8	2	46.8		
SP-617L	25	23-5/8	14-61/64	1°	27/32	2-9/32	2-13/32	48.7		
SP-619L	25-1/4	23-7/8	15-25/64	1°	13/16	2-23/32	2-27/32	50.4		
SP-777L	24-1/4	22-7/8	14-9/16	2°	7/8	1-13/16	2-1/16	46.7		
SP-779L	24-1/2	23-1/8	15-13/32	2°	13/16	2-21/32	2-29/32	50.3		
SP-789L	23-1/2	22-1/8	14-9/16	2°	13/16	1-31/32	2-5/32	42.9		
SP-794L	22-1/4	24-7/8	14-1/4	2°	7/8	1-21/32	1-7/8	45.0		
SP-796L	24-1/2	23-1/8	15	2°	13/16	2-11/32	2-9/16	49.8		

METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm

1	18/07/27	ADDED IMPERIAL TO METRIC CONVERSION NOTE
No.	Date	Revision
		By Approved

Standard / **SWITCH PLATES LEFT HAND**

Drawn MG Checked GS Approved *[Signature]*
VP Engineering & Asset Management



Date SEPT 15/2017 Plan Number GTS-0592 Rev 1