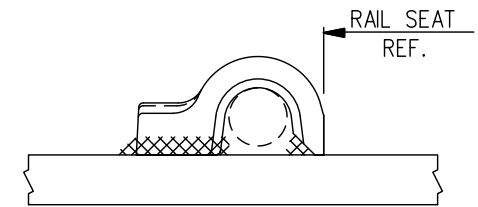


### FROG BASE PLATE FP-760R

WEIGHT 561LBS.  
REPLACES FP-441R



PANDROL SHOULDER DETAIL

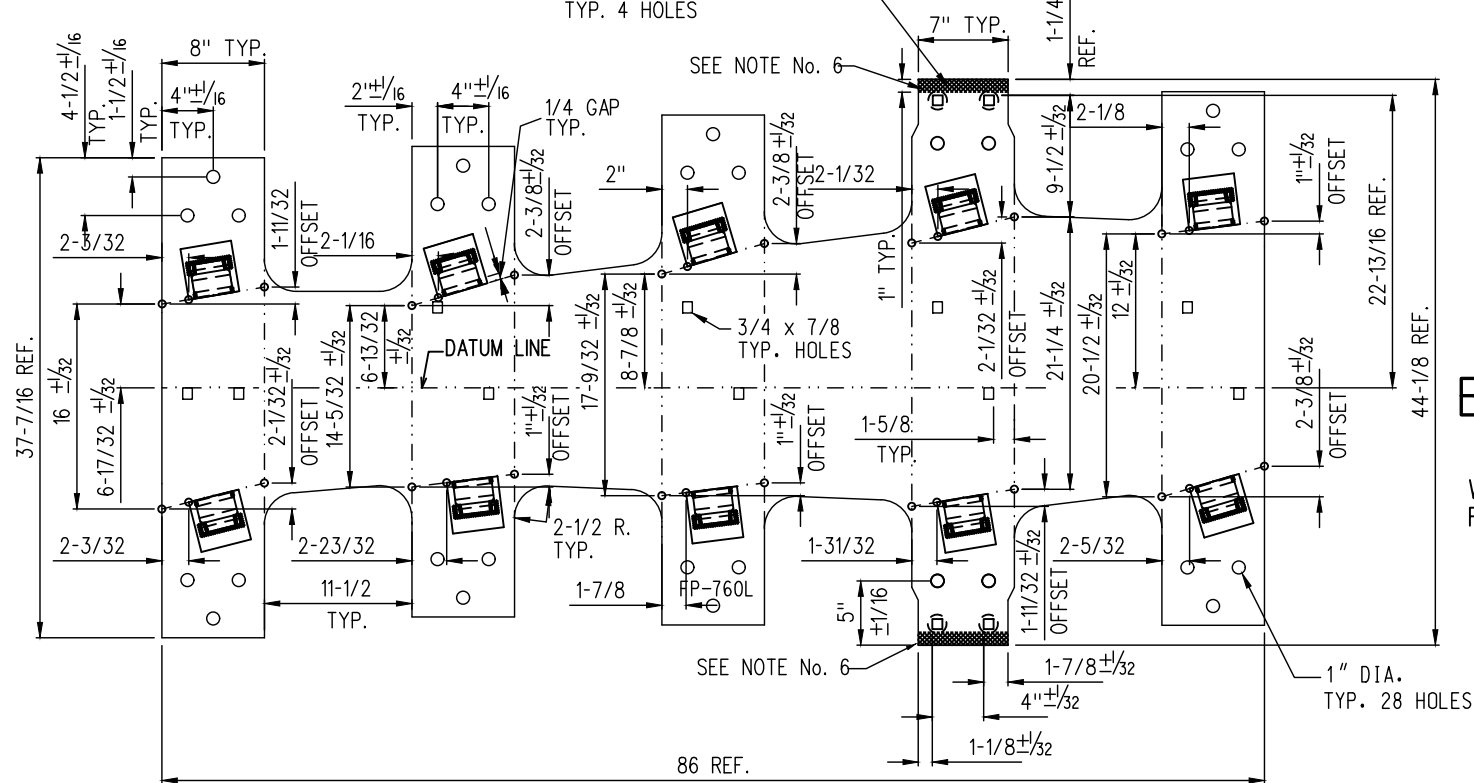
#### NOTES

1. WHEN REFERRING TO FROG PLATES, PLAN AND PLATE NUMBERS MUST BE STATED TO INDICATE SPECIFIC PLATE REQUIRED.
2. IDENTIFICATION CHARACTERS ( 1/2" MINIMUM HEIGHT) TO BE STAMPED ON EACH PLATE AS SHOWN.
3. ALL DIMENSIONS ARE IN INCHES.
4. UNLESS OTHERWISE SPECIFIED ALL TOLERANCES TO BE  $\pm 1/32$ .
5. TOLERANCES ARE NOT TO EXCEED THOSE INDICATED IN THE GO TOLERANCE DRAWINGS
6. PLATE TO BE PAINTED WITH INSULATION PAINT ON 5 SIDES OF END AS SHOWN.

#### MATERIAL

PLATES TO CONFORM TO THE LATEST REVISION OF A.S.T.M. SPECIFICATION A-36 FOR COMMERCIAL QUALITY HOT ROLLED BAR STEEL CHEMICAL REQUIREMENT.

	MINIMUM	MAXIMUM
CARBON	0.25 %	0.29 %
MANGANESE	0.60 %	1.20 %
PHOSPHORUS		0.04 %
SULPHUR		0.05 %
SILICON		0.40 %



### FROG BASE PLATE FP760L

WEIGHT 561LBS.  
REPLACES FP-441L

#### METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm

1	18/07/27	ADDED IMPERIAL TO METRIC CONVERSION NOTE	
No.	Date	Revision	By Approved
Standard/		<b>FROG PLATES</b> <b>FOR NO. 12 R.B.M. FROG 136 LB. R.E. RALS</b>	
Drawn	RFP	Checked	GGG
		Approved	<i>[Signature]</i> VP Engineering & Asset Management
Date	SEPT 15/2017	Plan Number	GTS-0590
		Rev	1
REFERENCE: TS-0590_R4		Sheet 1 OF 1	

