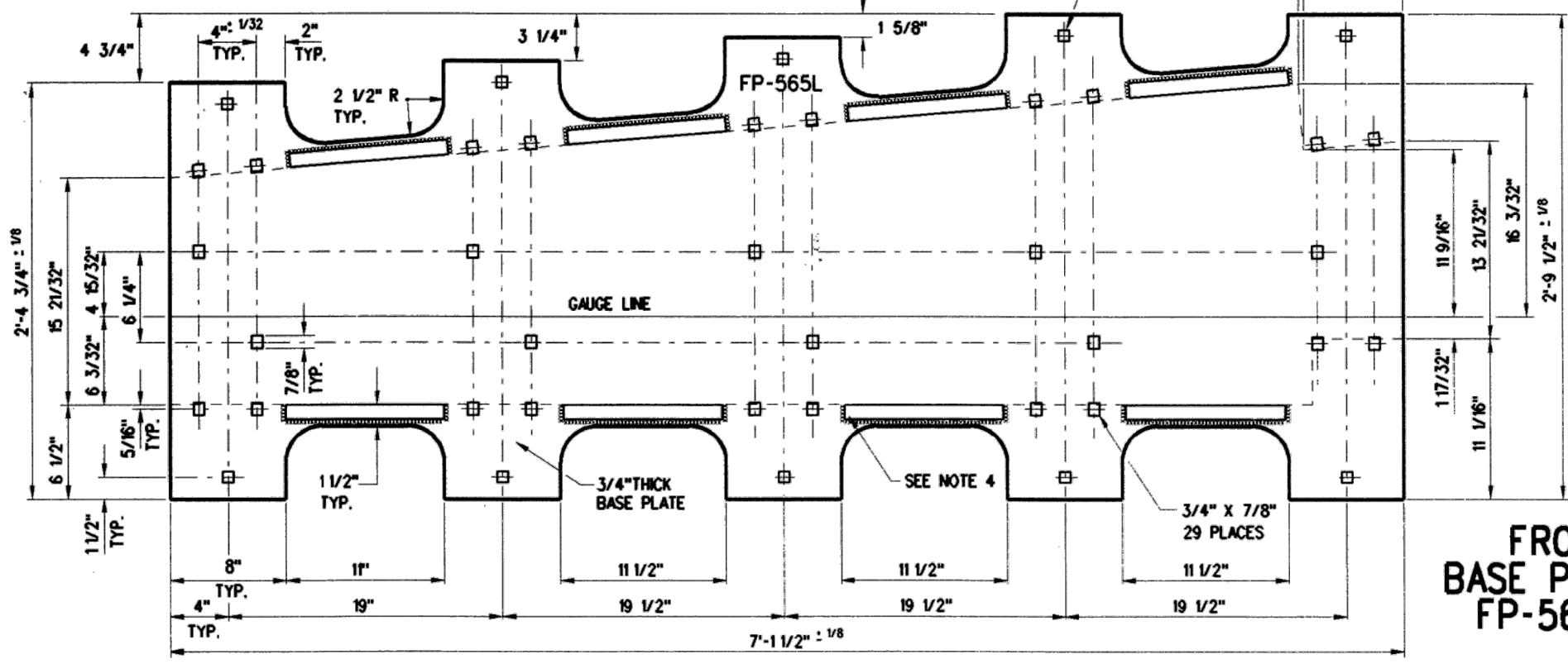
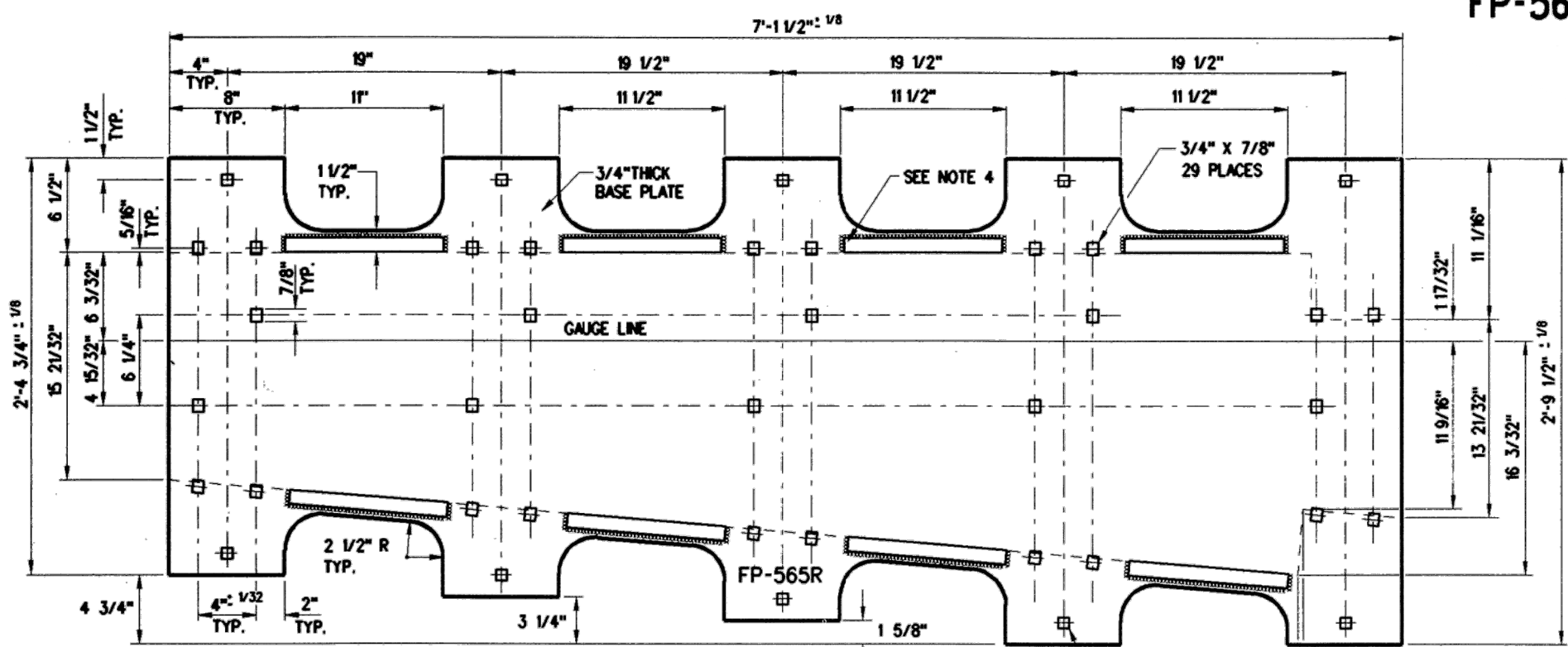


# FROG BASE PLATE FP-565R



### NOTES

1. WHEN REFERRING TO FROG BASE PLATES, PLAN AND PLATE NUMBERS MUST BE STATED TO INDICATE SPECIFIC PLATE REQUIRED.
2. IDENTIFICATION CHARACTERS (1/2" MINIMUM HEIGHT) TO BE STAMPED ON EACH PLATE AS SHOWN.
3. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.
4. 1/2" x 1" x 1" SPECIAL PAD TO BE WELDED 3 SIDES 1/2" FILLET.

### MATERIAL

PLATES TO CONFORM TO THE LATEST REVISION OF GO TRANSIT TRACK STANDARDS OR IN GENERAL WITH LATEST REVISION OF A.S.T.M. SPECIFICATION FOR COMMERCIAL QUALITY HOT ROLLED BAR STEEL A-675 CHEMICAL REQUIREMENT.

	MINIMUM	MAXIMUM
CARBON	0.15 %	0.25 %
MANGANESE	0.30 %	0.60 %
PHOSPHORUS		0.04 %
SULPHUR		0.05 %

METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm

1	18/07/27	ADDED IMPERIAL TO METRIC CONVERSION NOTE
No.	Date	Revision
		By Approved

Standard/  
**MACHINING**  
**FROG BASE PLATES**  
 FOR NO 12 R.B.M. FROG 115 LB. R.E. RAIL

Drawn MG Checked GGS Approved *[Signature]*  
 VP Engineering & Asset Management



Date DEC 15, 2017 Plan Number GTS-0621 Rev 1

REFERENCE: TS-621 Sheet 1 OF 1

# FROG BASE PLATE FP-565L