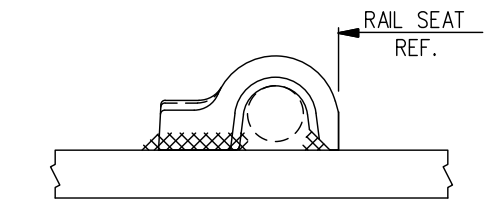


FROG BASE PLATE FP-781R

WEIGHT 534 LBS.
REPLACES FP-464R



PANDROL SHOULDER DETAIL

NOTES

1. WHEN REFERRING TO FROG PLATES, PLAN AND PLATE NUMBERS MUST BE STATED TO INDICATE SPECIFIC PLATE REQUIRED.
2. IDENTIFICATION CHARACTERS (1/2" MINIMUM HEIGHT) TO BE STAMPED ON EACH PLATE AS SHOWN.
3. ALL DIMENSIONS ARE IN INCHES.
4. UNLESS OTHERWISE SPECIFIED ALL TOLERANCES TO BE ± 1/32.
5. TOLERANCES ARE NOT TO EXCEED THOSE INDICATED IN THE GO TOLERANCE DRAWINGS
6. PLATE TO BE PAINTED WITH INSULATION PAINT ON 5 SIDES OF END AS SHOWN.

MATERIAL

PLATES TO CONFORM TO THE LATEST REVISION OF A.S.T.M. SPECIFICATION A-36 FOR COMMERCIAL QUALITY HOT ROLLED BAR STEEL CHEMICAL REQUIREMENT.

	MINIMUM	MAXIMUM
CARBON	0.25 %	0.29 %
MANGANESE	0.60 %	1.20 %
PHOSPHORUS		0.04 %
SULPHUR		0.05 %
SILICON		0.40 %

FROG BASE PLATE FP-781L

WEIGHT 534 LBS.
REPLACES RP-464L

METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm

1	18/07/27	ADDED IMPERIAL TO METRIC CONVERSION NOTE	
No.	Date	Revision	By Approved

Standard/
**MACHINING
FROG BASE PLATES
FOR NO. 20 RBM FROG 136 LB. RE. RAILS**

Drawn BH Checked DL Approved *[Signature]*
VP Engineering & Asset Management



Date SEPT 15/2017 Plan Number GTS-0625 Rev 1