



**FROG
BASE PLATE
FP-630R**

**FROG
BASE PLATE
FP-630L**

NOTES

1. WHEN REFERRING TO FROG BASE PLATES, PLAN AND PLATE NUMBERS MUST BE STATED TO INDICATE SPECIFIC PLATE REQUIRED.
2. IDENTIFICATION CHARACTERS (1/2 "MINIMUM HEIGHT) TO BE STAMPED ON EACH PLATE AS SHOWN.
3. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.

MATERIAL

PLATES TO CONFORM TO THE LATEST REVISION OF GO TRANSIT TRACK STANDARDS OR IN GENERAL WITH LATEST REVISION OF A.S.T.M. SPECIFICATION FOR COMMERCIAL QUALITY HOT ROLLED BAR STEEL A-675 CHEMICAL REQUIREMENT.

	MINIMUM	MAXIMUM
CARBON	0.15 %	0.25 %
MANGANESE	0.30 %	0.60 %
PHOSPHORUS		0.04 %
SULPHUR		0.05 %

0	17/12/15	REVISED PDF VERSION ESTABLISHED	
No.	Date	Revision	By Approved
Standard		MACHINING FROG BASE PLATES FOR NO 12 SPRING FROG 132 LB.R.E.RAIL	
Drawn	MG	Checked	GGG Approved <i>KBL</i> VP Corridor Infrastructure
Date		Plan Number	Rev
DEC 15, 2017		GTS-0661	0
REFERENCE: TS-661		Sheet 1 OF 1	

