



NOTES

1. WHEN REFERRING TO SWITCH HEEL PLATES, PLAN AND PLATE NUMBER MUST BE STATED TO INDICATE SPECIFIC PLATE REQUIRED.
2. IDENTIFICATION CHARACTERS (1/2" MINIMUM HEIGHT) TO BE STAMPED ON EACH PLATE AS SHOWN.
3. UNLESS OTHERWISE SPECIFIED ALL TOLERANCES TO BE $\pm 1/32$ ".
4. SWITCH HEEL PLATE - SP713L (LEFT HAND PLATE FOR RIGHT HAND TURNOUT)
SP713R (RIGHT HAND PLATE FOR RIGHT HAND TURNOUT)
SP714L (LEFT HAND PLATE FOR LEFT HAND TURNOUT)
SP714R (RIGHT HAND PLATE FOR LEFT HAND TURNOUT)

MATERIAL

PLATES TO CONFORM TO THE LATEST REVISION OF GO TRANSIT TRACK STANDARDS OR IN GENERAL WITH LATEST REVISION OF A.S.T.M. SPECIFICATION FOR COMMERCIAL QUALITY HOT ROLLED BAR STEEL A-675 CHEMICAL REQUIREMENT.

	MINIMUM	MAXIMUM
CARBON	0.15 %	0.25 %
MANGANESE	0.30 %	0.60 %
PHOSPHORUS		0.04 %
SULPHUR		0.05 %

0	17/12/15	REVISED PDF VERSION ESTABLISHED	
No.	Date	Revision	By Approved
Standard		MACHINING FROG BASE PLATES FOR NO.8 R.B.M. FROG 115 LB.R.E.RAILS	
Drawn	MG	Checked	GGG
		Approved	<i>KBL</i> VP Corridor Infrastructure
Date	DEC 15, 2017	Plan Number	GTS-0668
			Rev 0
REFERENCE: TS-668		Sheet 1 OF 1	



METROLINX