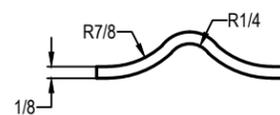
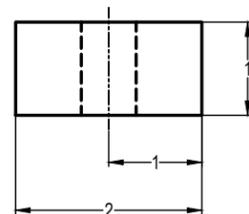


RAIL BREAK SIGN



DETAIL "A"

NOTES:

GENERAL:

1. WHEN REQUISITIONING SIGN , QUANTITY & STOCK NUMBER MUST BE INDICATED ON REQUISITION.
2. FULL SIZE SIGN TEMPLATE AVAILABLE UPON REQUEST.

MATERIALS:

1. SIGN BLANKS TO BE ALUMINUM SHEET, ALLOY 3003, H14 (12 GA.) MILL FINISH.
2. REFLECTIVE TAPE MUST CONFORM TO THE LATEST ISSUE OF CANADIAN GENERAL STANDARD BOARD (CGSB) STANDARD 62-GP-11M, LEVEL 1 MATERIAL.

MANUFACTURING:

1. UNLESS OTHERWISE STATED, COLORED TAPE IS APPLIED TO BOTH SIDES.
2. ALL DIMENSIONS ARE IN INCHES.
3. ALUMINUM UNPAINTED SURFACE MUST BE THOROUGHLY DEGREASED, ETCHED, AND RAISED.
4. TAPE TO BE APPLIED DIRECTLY TO THE PREPARED ALUMINUM SURFACE.
5. ALTERNATE ASSEMBLY BY WELDING 2" WIDE ALUMINUM STRIP IS ACCEPTABLE.

PLACEMENT:

1. UNLESS OTHERWISE INDICATED, ONE SIGN SHALL BE PLACED ON THE GROUND AT RIGHT ANGLES TO THE TRACK WHICH IT GOVERNS.
2. RAIL BREAK SIGN SHALL BE PLACED DIRECTLY OPPOSITE THE RAIL BREAK.
3. SIGN SHALL BE PLACED IN A MANNER THAT WILL AFFORD THE MOST ADVANTAGEOUS VIEW FROM AN APPROACHING MOVEMENT.

METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm

No.	Date	Revision	By	Approved
1	18/07/27	ADDED IMPERIAL TO METRIC CONVERSION NOTE		

Standard / **RAIL BREAK SIGN**

Drawn MG Checked GGS Approved *[Signature]*
VP Engineering & Asset Management



METROLINX

Date DEC 15, 2017 Plan Number GTS-0723 Rev 1

REFERENCE: TS-723 Sheet 1 OF 1