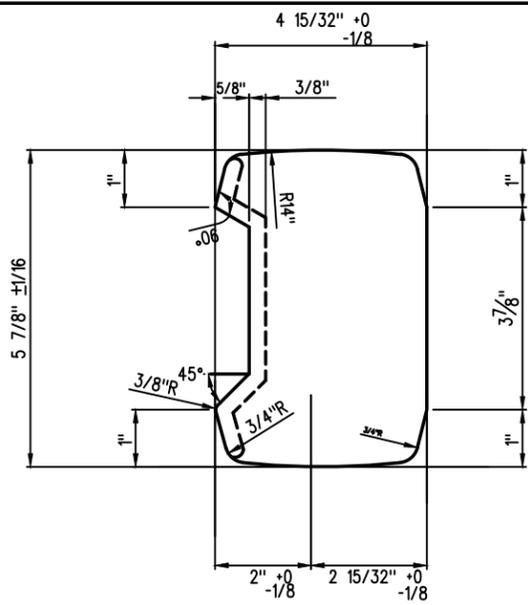


**END CASTING**  
(RIGHT HAND ILLUSTRATED)

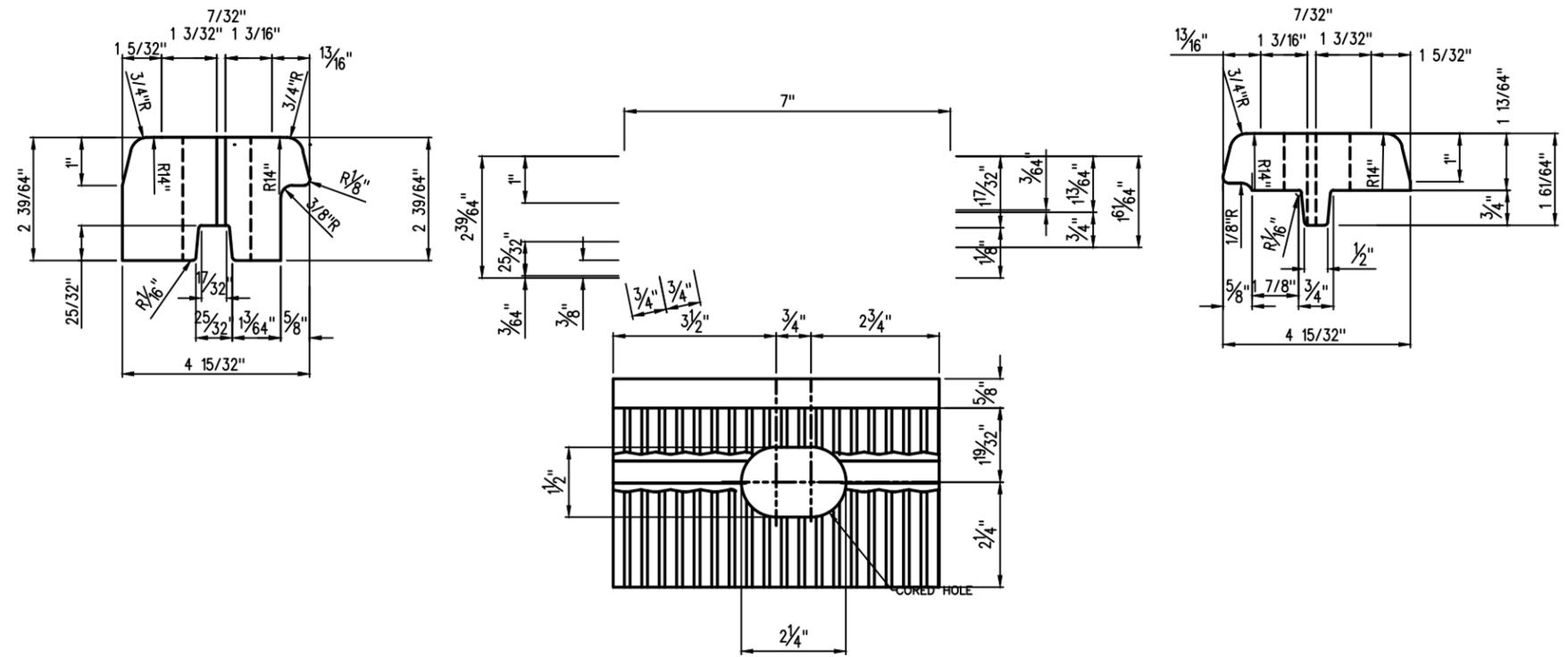


**NOTES:**

- END CASTINGS SHALL BE MADE RIGHT AND LEFT HAND.
- 1/2" MIN. IDENTIFICATION CHARACTERS RAISED 1/32" TO BE CAST ON EACH END CASTING AND ADJUSTABLE BLOCK, AS SHOWN.
- DIMENSIONS ARE FOR FINISHED CASTINGS. PROPER ALLOWANCE MUST BE MADE FOR SHRINKAGE WHEN MAKING PATTERNS.
- "v" FINISHED SURFACES BETWEEN MARKS.

**MATERIAL:**

- END CASTINGS AND ADJUSTABLE BLOCKS SHALL BE OF CAST STEEL OR MALLEABLE IRON MADE IN ACCORDANCE WITH THE LATEST REVISION OF A.S.T.M. STANDARD SPECIFICATION FOR MILD-TO MEDIUM-STRENGTH CARBON-STEEL CASTINGS FOR GENERAL APPLICATION NO. A27 GRADE N2 OR THE LATEST REVISION OF A.S.T.M. STANDARD SPECIFICATION FOR MALLEABLE CASTINGS NO. A47 GRADE 32510.



**ADJUSTABLE BLOCK (EACH)**

**METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm**

1	18/07/27	ADDED IMPERIAL TO METRIC CONVERSION NOTE	
No.	Date	Revision	By Approved

Standard / **CASTINGS FOR 115LB. R.E. GUARD RAIL**

Drawn \_\_\_\_\_ Checked \_\_\_\_\_ Approved *[Signature]*  
VP Engineering & Asset Management



**METROLINX**

Date DEC 15, 2017 Plan Number GTS-0847 Rev 1