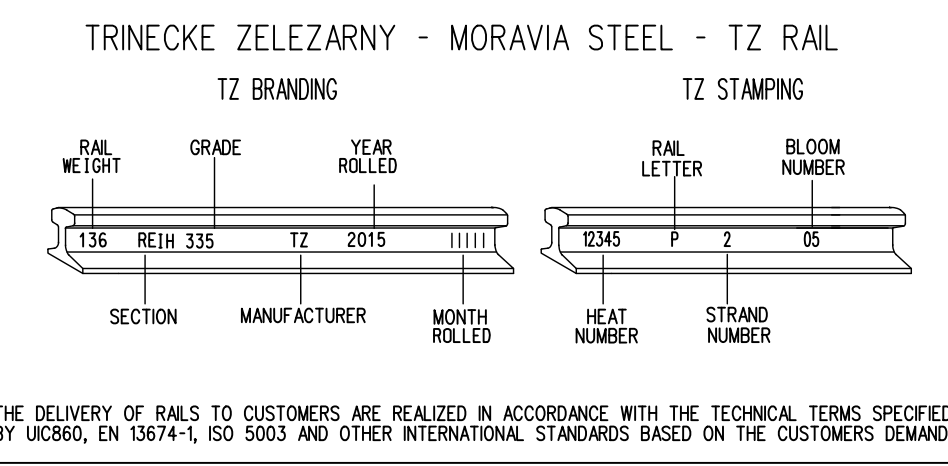
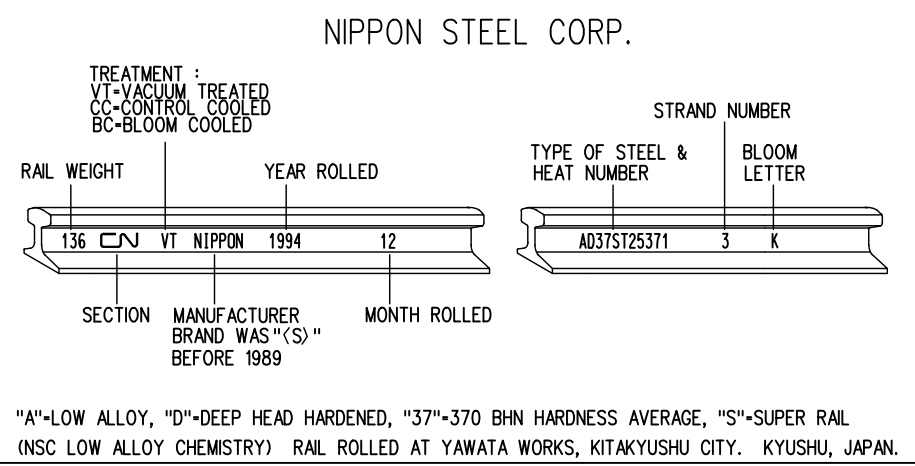
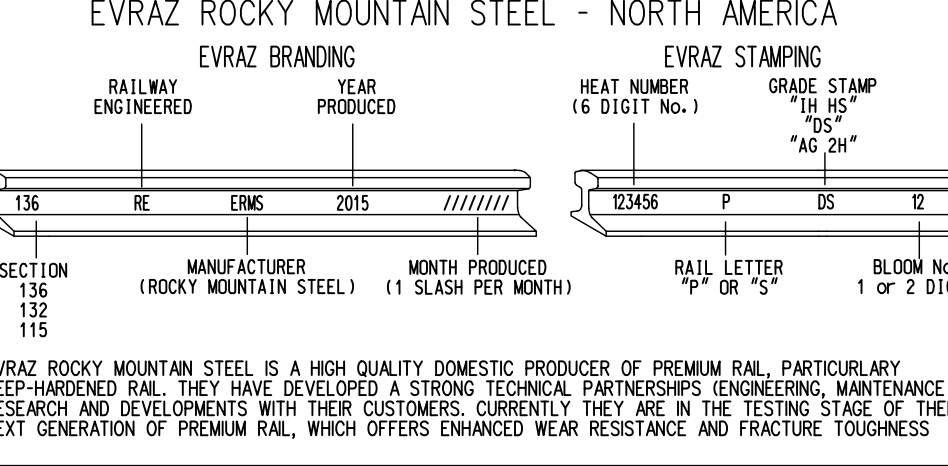
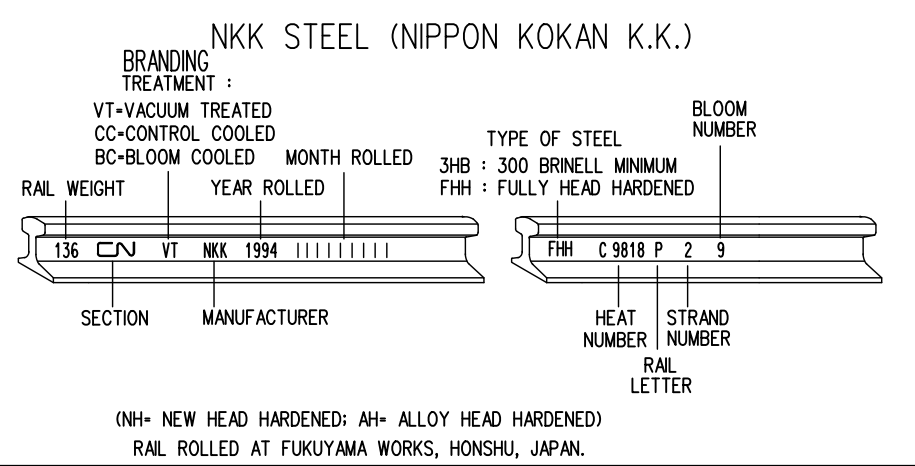


DRILLING DATA FOR RAILS

WEIGHT AND SECTION	A ±1/32"	B ±1/32"	C ±1/32"	D +1/16" -0"	E ±1/32"	SPACING
100 ARA-A	2-11/16"	8-3/16"	13-11/16"	1-3/16"	2-3/4"	2-11/16" : 5-1/2" : 5-1/2"
115 RE	3-1/2"	9-1/2"	15-1/2"	1-3/16"	2-7/8"	3-1/2" : 6" : 6"
132 RE, 136-8, 136-10 & 136 GO	3-1/2"	9-1/2"	15-1/2"	1-5/16"	3-3/32"	3-1/2" : 6" : 6"



- SPECIAL DRILLING**
- WHEN SPECIAL 2 HOLE DRILLING SPECIFIED, OMIT DIMENSION FOR "A" HOLE.
 - WHEN SPECIAL 1 HOLE DRILLING SPECIFIED, OMIT DIMENSIONS FOR "A" & "B" HOLES.
 - RAILS DRILLED TO SPECIAL DRILLING SHALL NOT BE END HARDENED AND MAY BE SUPPLIED TO LENGTH TOLERANCES FOR UNDRILLED RAIL.
- NOTES: STANDARD DRILLING & LENGTHS**
1. THIS DRAWING FORMS A PART OF RAIL SPECIFICATION LATEST ISSUE.
 2. STANDARD RAIL SHOWN, FOR OTHER RAILS SEE GO TRACK STANDARDS RC-0506-02TRK
 3. THE ABOVE "RAIL BRAND" FIGURES ARE ROLLED INTO THE WEB OF THE RAIL TO A MINIMUM HEIGHT OF 1" IN THE SEQUENCE SHOWN, ON 39' AND SHORTER RAILS, BRAND SHALL APPEAR A MINIMUM OF 3 TIMES; 66' TO 78' LENGTH RAILS, BRAND SHALL APPEAR A MINIMUM OF 5 TIMES.
 4. SOME RAILS HAVE BEEN ACCEPTED FROM TIME TO TIME AT REDUCED PRICES, WITH NON-STANDARD BRANDINGS AND STAMPINGS, AND MARKINGS HAVE CHANGED, VARIOUS TIMES OVER THE YEARS IN CASE OF DOUBT, EXPLANATION MAY BE HAD FROM THE OFFICE OF THE CHIEF ENGINEER, OTHER MAKES OF RAIL OF RECENT MANUFACTURE ARE:



METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm

No.	Date	Revision	By Approved
1	18/07/27	ADDED IMPERIAL TO METRIC CONVERSION NOTE	

Standard **100ARA-A, 115RE, 132RE, 136-10**
136 RAIL DRILLING, CLASSIFICATION STAMPING & BRANDING

Drawn MK Checked AJL Approved *[Signature]*
VP Engineering & Asset Management

