



THE MANUFACTURER'S IDENTIFICATION LETTER AND THE LETTER Q TO SIGNIFY OIL QUENCHED MUST APPEAR CLEARLY ON ALL BOLTS. LETTERS TO BE 1/4" HIGH AND RAISED 1/32".

- IDENTIFICATION LETTERS**
- C - DOMINION STEEL AND COAL CORP. LTD.
 - E - PREMIER STEEL PRODUCTS LTD.
 - S - STEEL COMPANY OF CANADA LTD.
 - V - PACIFIC BOLT MANUFACTURING CO. LTD.

RAIL SECTION	BOLT SIZE
80 lb. ASCE, CANADIAN NORTHERN HF., NTR, GTP, ICR	7/8"
85 lb. DUDLEY, ASCE WC, SOO	7/8"
90 lb. ARA-B	7/8"
95 lb. ALL SECTIONS	7/8"

ITEM NO.	LENGTH OF BOLT ±1/8	WEIGHT OF BOLT LBS.
1	5-1/2	1.54
2	10	2.20
3	11	2.34
4	11-1/2	2.42
5	12	2.49
6	6-1/2	1.68

NO. LEGEND

TRACK STANDARDS-DRAWING NUMBER
 ITEM NUMBER-SPECIFIC BOLT REQUIRED
 GTS-1317/5

NOTES:

- ALL DIMENSIONS ARE IN INCHES.
- ALL BOLTS AND NUTS SHALL BE MANUFACTURED IN ACCORDANCE WITH SPECIFICATION GO TRACK STANDARDS LATEST ISSUE.

METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm

No.	Date	Revision	By	Approved
1	18/07/27	ADDED IMPERIAL TO METRIC CONVERSION NOTE		

Standard / **7/8 DIAMETER TRACK BOLT OVAL NECK**

Drawn MR. C Checked NAM Approved *[Signature]*
 VP Engineering & Asset Management



Date SEPT 15/2017 Plan Number GTS-1317 Rev 1