



CLIPS	A	B	C	D	E	F
1335A	3-3/8	2-1/8	1	7/8	3/8	5/8
1335B	3-7/8	2-5/8	1-5/8	1-3/8	7/8	7/8

NOTES:

- 1- THE USE OF ACETYLENE TORCH OR OTHER BURNING METHOD FOR THE CUTTING OF THE HOLE IS ABSOLUTELY PROHIBITED.
- 2- ALL CORNERS TO BE ROUNDED TO 1/16" R.
- 3- IDENTIFICATION CHARACTERS (1/2" MINIMUM) TO BE STAMPED ON CLIPS AS SHOWN.

MATERIAL:

CLIPS TO CONFIRM, IN GENERAL, TO LATEST REVISION OF A.S.T.M. SPECIFICATION FOR:
 MALLEABLE CAST IRON A47-77 GRADE 32510
 OR
 DUCTILE CAST IRON A536-77 TYPE 60-45-10

METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm

1	18/07/27	ADDED IMPERIAL TO METRIC CONVERSION NOTE	
No.	Date	Revision	By Approved

Standard/ **MACHINING CAST RAIL CLIPS FOR 136LB. R.E. RAILS**

Drawn MG Checked GGS Approved *[Signature]* VP Engineering & Asset Management



Date DEC 15, 2017 Plan Number GTS-1335 Rev 1

REFERENCE: TS-1335 A/B Sheet 1 OF 1