



**NOTES:**

1. IDENTIFICATION CHARACTER (1/2" MINIMUM HEIGHT) TO BE STAMPED ON PLATE AS SHOWN.
2. THE USE OF ACETYLENE TORCH OR OTHER BURNING METHOD FOR THE CUTTING OR MAKING OF HOLES IN THE MANUFACTURING OF PLATE CLIPS IS PROHIBITED.
3. ALL DIMENSIONS ARE IN INCHES

**MATERIAL:**

CLIP TO CONFIRM TO THE LATEST REVISION OF A.S.T.M. SPECIFICATIONS FOR COMMERCIAL QUALITY HOT ROLLED BAR STEEL A-675.

CHEMICAL REQUIREMENT:

	MINIMUM	MAXIMUM
CARBON	0.15 %	0.25 %
MANGANESE	0.30 %	0.60 %
PHOSPHORUS		0.04 %
SULPHUR		0.05 %

**METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm**

1	18/07/27	ADDED IMPERIAL TO METRIC CONVERSION NOTE	
No.	Date	Revision	By Approved
Standard		<b>PROPOSED PLATE CLIP FOR 136LB. R.E. GUARD RAILS</b>	
Drawn	MG	Checked	GGS
Approved		<i>[Signature]</i> VP Engineering & Asset Management	



**METROLINX**

Date	DEC 15, 2017	Plan Number	GTS-1336	Rev	1
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