



**NOTES:**

1. FOR FINAL APPLICATION OF SHOULDERS SEE CONCRETE TIE DRAWINGS: GTS-2004 AND GTS-2007.
2. SHOULDERS MUST CONFORM TO THE LATEST REVISION OF A.S.T.M. STANDARD SPECIFICATIONS A536 DUCTILE IRON CASTING TENSILE REQUIREMENTS; GRADE 80/55/06
3. THE IDENTIFICATION CHARACTERS AS SHOWN TO BE CLEARLY CAST, 3/16" MINIMUM HEIGHT.
4. ALL DIMANSIONS ARE IN MILLIMETERS.

METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm			
0	19/01/31	REVISED PDF VERSION ESTABLISHED	
No.	Date	Revision	By Approved
Standard/		DOUBLE SHOULDER	
Drawn	MG	Checked	GGS
Approved		VP Engineering & Asset Management	
Date	JAN 31, 2019	Plan Number	GTS-1321 Rev 0
REFERENCE:			Sheet 3 OF 3