

**GO TRANSIT SIGNALS & COMMUNICATIONS
GENERAL INSTRUCTIONS**

GI-613(b)-F Inspection form for RECO Model 934 (E-HAB) Systems

Subdivision		Mileage	
Location Name		SCD/Switch ID	
Inspected by		Date of Inspection	
Subject	Action	Check	
General	New Installation	<input type="checkbox"/>	
	Existing Installation	<input type="checkbox"/>	
	Planned Repairs	<input type="checkbox"/>	
	Re-Install Ductwork	<input type="checkbox"/>	
	Spring Shut Down	<input type="checkbox"/>	
	Winter Start up.	<input type="checkbox"/>	
Cleanliness	Area around SCD, fuel supply or tank area is free of combustible material & liquids.	<input type="checkbox"/>	
Clearance	Horizontal and vertical clearance of SCD does not impose on Metrolinx's track clearance envelope. Reference - GI-601 Dynamic Clearance Envelope.	<input type="checkbox"/>	
HAB Installation	1. Main blower unit is level (horizontal and vertical) and properly secured to the foundation	<input type="checkbox"/>	
	2. Foundation is 4 to 6 inches below the top of the ties.	<input type="checkbox"/>	
	3. Hood, Intake (screens) and plenum are unobstructed and in good condition.	<input type="checkbox"/>	
	4. Duct and cable fitting connectors are secure and in good condition.	<input type="checkbox"/>	
Point Nozzles	Point nozzles are properly aligned and in good condition.	<input type="checkbox"/>	
	Electrical isolation shoulder washers installed	<input type="checkbox"/>	
Track Duct	Track duct installed	<input type="checkbox"/>	
	Track duct nozzle screens are installed.	<input type="checkbox"/>	
	Appropriate vents open and directing air at switch plates and rods. Keep all openings closed between the ducts, except where the switch rods are located.	<input type="checkbox"/>	
	Ductwork below top of rail and not interfering with switch operation.	<input type="checkbox"/>	
	Track duct deflectors installed, 18" wide at points protecting point nozzles and track duct and 8" at heel protecting track duct.	<input type="checkbox"/>	
	Ducting condition is acceptable and clear of any obstructions.	<input type="checkbox"/>	
Tie Duct	All clips and insulators installed. There is no evidence of cracks or obstructions.	<input type="checkbox"/>	
Flex Duct	Flex duct is secured properly. Duct and ballast retainer are in good condition.	<input type="checkbox"/>	
Heavy Duty Offset Duct	Heavy duty offset duct is secured properly and in good condition. Precipitation detector properly mounted and clear of debris.	<input type="checkbox"/>	

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Heat Duct	1. Burner is functional and in good condition.	<input type="checkbox"/>
	2. Heaters functioning and in good condition.	<input type="checkbox"/>
	3. Airflow sail switch is operating properly.	<input type="checkbox"/>
	4. Wiring connections are good, no visible damage to wiring.	<input type="checkbox"/>
	5. No evidence of rodent infestation.	<input type="checkbox"/>
Sensors	Duct Work High Temperature and Rail Temp. sensor thermostats are properly enclosed and/ or fastened and are making full contact.	<input type="checkbox"/>
Electrical	1. Verify E-HAB Unit is properly grounded.	<input type="checkbox"/>
	2. Check / supply voltage E-HAB OFF. _____ V AC	<input type="checkbox"/>
	3. Check / supply voltage E-HAB ON. _____ V AC	<input type="checkbox"/>
	4. Supply Voltage between 85% and 115% of nominal voltage with all connected loads operating.	<input type="checkbox"/>
Control Module	Re-Install the Control Module.	
	Place switch SS1 in the FORCE position.	
	Allow to operate for 10 minutes.	
	1. Check Fault History	<input type="checkbox"/>
	2. Check LED Status Indicators	<input type="checkbox"/>
	3. Check Configuration settings history	<input type="checkbox"/>
	• Temperature Setpoint (Default = 3.3 C°)	<input type="checkbox"/>
	• Run Timer (Default = 0 min.)	<input type="checkbox"/>
	• Snow Detected Timer (Default = 60 min.)	<input type="checkbox"/>
	• Snow Sense Speed (Default = 1 sec.)	<input type="checkbox"/>
	• Start Delay (Varies for 0 to 240 sec.)	<input type="checkbox"/>
E-HAB Operation	Place switch SSI is in AUTO position.	
	1. Have the RTC request SCD remotely on to verify the E-HAB turns on. Contact RTC to ensure that the SCD(s) displays as running.	<input type="checkbox"/>
	2. Verify and record Ambient temperature: _____ C°	<input type="checkbox"/>
	3. Set temp setpoint above ambient temperature: _____ C°	<input type="checkbox"/>
	4. Place switch SS1 in the FORCE position.	<input type="checkbox"/>
	5. Verify the E-HAB unit starts and runs properly.	<input type="checkbox"/>
	6. Check for unusual noises or vibration.	<input type="checkbox"/>
	7. Check the status LED "Fail" remains off and unit operates properly.	<input type="checkbox"/>
Performance (Temperature)	Check and record nozzle and duct temperature measurements using an digital Infrared Temperature sensor:	
	Point End Nozzle: _____ C°	<input type="checkbox"/>
	Track Duct (far end): _____ C°	<input type="checkbox"/>
Upon Completion of Inspection	Winter	
	Check E-HAB doors are closed, covers are secure.	<input type="checkbox"/>
	E-HAB SS1 Mode Switch set to AUTO.	<input type="checkbox"/>
	Spring	
	E-HAB Disconnect Switch set to OFF.	<input type="checkbox"/>
	AC Power Feed OFF and Locked out. Remove Control Module, apply ID tag and store in a secure location.	<input type="checkbox"/>

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Subject	Action	Check
Legend (✓) - Check complete, equipment in satisfactory condition. (/) - Test not performed or not applicable (X) - Check complete, equipment requires repair or replacement. Indicate in the Comments/Observations table below, the issue and corrective action.		

[1] Operating Manual Model No. 934, Rev B RECO®, Plymouth, MN., USA.

Comments /Observations:

